

228-224-212-211 Series Valves





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Technical information are provided for informative purpose only and can be subject to change without prior notice





Filtered and lubricated air

10 bar



540 NI/min

mm 6

-5 - +70

G 1/8'



Valves 3/2 - 5/2 G1/8"















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Lever central Metal (s	spring 3 pos.) One position s	table			5/3
Ordering code					
228 53 32 99/85				30° -1- 30°	
1 = Red					
2 = Black					Ψ.
		A			
		1.			
		IR.			
				40 10	G1/8
				50	30
Weight ar 140					
Wolght gr. 140			1 M 12		
Operational characteri	stic	Tomporaturo °C	Flow rate at 6 bar	Orifice cize (mm)	Working ports size
Fillion and lubricated al	wax working pressure (bar)		with $\Delta p = 1$ (NI/min)	Critice size (mm)	
Filtered and lubricated air	10	-5 - +70	410	0	G 1/8
Lever central Metal					5/3
Ordering code					
228.53.32.99. () /())			30° - 30°	
FUNCTION					
2 = 2 Stable positions 3 = 3 Stable positions					
		L			
$\frac{1 = \text{Red}}{2 = \text{Black}}$				+	
		-			
				40 F	G1/8
					30
Weight gr. 140	、W			$\left[-\frac{1}{2} \right]$	
Operational characteri	stic		<u>2 1,3</u>	j'	
Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with $\Delta p = 1$ (NI/min)	Orifice size (mm)	Working ports size
Filtered and lubricated air	10	-5 - +70	410	6	G 1/8"
Pedal - Spring 3 posi	tions				5/3
Ordering code					
228 E2 A 10 1					
228.53.					
FUNCTION 31 = Closed centres	_	2222			
32 = Open centres	110				
	100			220	,
		0.			
Weight gr. 810		4, 2,	4. 2.		
				WI 12	
Operational characteri	stic	5'1'3'	δ5'1'3'		
Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with $\Delta p=1$ (NI/min)	Orifice size (mm)	Working ports size
Filtered and lubricated air	10 bar	-5 - +70	410 NI/min	mm 6	G 1/8"

Series 200 - Pneumatic command

Pneumatic actuated valves 2/2 - 3/2 - 5/2 G1/8"



Pneumatic actuated valves 2/2 - 3/2 - 5/2 G1/8"

Series 200 - Pneumatic command

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224. ① .9/ ②	ositions
$ \begin{array}{ c c c c c } \hline & & & & & & & & & & & & & & & & & & $	•••
Weight gr. 510 $\begin{bmatrix} z \\ z $	Weight gr. 595
Operational characteristic	
Fluid Max working pressure (bar) Temperature C with $\Delta p = 1$ (NI/min) Working point of the size (mm) Working point of the size (mm) Working point of the size (mm) with $\Delta p = 1$ (NI/min)	orts size
Filtered and lubricated air 10 bar -5 - +70 1360 NI/min mm 8 G 1/4	4"
Pedal aluminium - Spring	
Ordering code	
TYPE 32 = 3 ways 52 = 5 ways Weight gr. 1.070 (3/2) Weight gr. 1.155 (3/2)	
Operational operatoristic	arta aina
Fluid Max working pressure (bar)	OUS SIZE
Fluid Max working pressure (bar) Temperature °C Flow rate at 6 bar with Δp=1 (Nl/min) Orifice size (mm) Working pressure (bar)	
Fluid Max working pressure (bar) Temperature °C Flow rate at 6 bar with Δp=1 (NI/min) Orifice size (mm) Working pressure (bar) Filtered and lubricated air 10 bar -5 - +70 1360 NI/min mm 8 G 1/4	4"
Fluid Max working pressure (bar) Temperature °C Flow rate at 6 bar with Δp=1 (NI/min) Orifice size (mm) Working pressure (bar) Filtered and lubricated air 10 bar -5 - +70 1360 NI/min mm 8 G 1/4	4"
Fluid Max working pressure (bar) Temperature °C Flow rate at 6 bar with Δp=1 (NI/min) Orifice size (mm) Working pressure (bar) Filtered and lubricated air 10 bar -5 - +70 1360 NI/min mm 8 G 1/4 Pedal aluminium 2 positions Ordering code Ordering code Ordering code Ordering code Ordering code	4ª
Operational characteristic Max working pressure (bar) Temperature °C Flow rate at 6 bar with Δp=1 (Nl/min) Orifice size (mm) Working pressure (bar) Filtered and lubricated air 10 bar -5 - +70 1360 Nl/min mm 8 G 1/4 Pedal aluminium 2 positions Ordering code Cordering code Cordering code Cordering code Cordering code Cordering code Cordering code	4ª
Fluid Max working pressure (bar) Temperature °C Flow rate at 6 bar with Δp=1 (Nl/min) Orifice size (mm) Working pc Filtered and lubricated air 10 bar -5 - +70 1360 Nl/min mm 8 G 1/4 Pedal aluminium 2 positions Ordering code Image: Code <thimag< th=""><th>4"</th></thimag<>	4"
Operational characteristic Max working pressure (bar) Temperature °C Flow rate at 6 bar with Δp=1 (Nl/min) Orifice size (mm) Working pressure (bar) Filtered and lubricated air 10 bar -5 - +70 1360 Nl/min mm 8 G 1/4 Pedal aluminium 2 positions Ordering code Contact a mark Ordering code Contact a mark Orifice size (mm) Working pressure (bar) TYPE 32 = 3 ways S2 = 5 ways <th>4"</th>	4"
Operational octana acteristic Max working pressure (bar) Temperature °C Flow rate at 6 bar with $\Delta p=1$ (NI/min) Orifice size (mm) Working pressure (bar) Filtered and lubricated air 10 bar -5 - +70 1360 NI/min mm 8 G 1/z Pedal aluminium 2 positions Ordering code Image: Code size (mm) Image: Code size (mm) </th <th>4ª</th>	4ª
Operational characteristic Temperature °C Flow rate at 6 bar with Δp=1 (Nl/min) Orifice size (mm) Working pc Filtered and lubricated air 10 bar -5-+70 1360 Nl/min mm 8 G 1/z Pedal aluminium 2 positions Ordering code Image: Control of the size (mm) Working pc Image: Control of the size (mm) Working pc View provide the size (mm) 0 bar -5-+70 1360 Nl/min mm 8 G 1/z View provide the size (mm) 0 bar -5-+70 1360 Nl/min mm 8 G 1/z View provide the size (mm) 0 bar -5-+70 1360 Nl/min mm 8 G 1/z View provide the size (mm) 0 bar -5-+70 1360 Nl/min mm 8 G 1/z View provide the size (mm) 0 bar -5-+70 1360 Nl/min mm 8 G 1/z View provide the size (mm) 0 bar -5-+70 1360 Nl/min mm 8 G 1/z View provide the size (mm) 0 bar -5-+70 100 bar -5-+70 0 bar 0 bar <th></th>	



Filtered and lubricated air

10 bar



Lever lateral with lock	ing device - 2 positions			40°	
Ordering code				A	
224.52.9.2					
		T		<u>11 M30x1</u> G1/4"	
		M			
	6				
Weight gr. 825		, T	4 2		4 0
			<u>↓ ↓ / </u> 5 1 3		
Operational characteris	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar	Orifice size (mm)	Working ports size
Filtered and lubricated air	10 bar	-5 - +70	with Δp=1 (NI/min) 1020 NI/min	mm 8	G 1/4"
Lever lateral with lock	ing device - Spring 3 posit	ione			
Ordering code		h		(A A A A A A A A A A A A A A A A A A A	
224.539.2		P			
FUNCTION 31 = Closed centres					
32 = Open centres	- 4				
	1				
Weight ar 965				₽ (20 99
	L.			12 67 22	
Operational characteris	ہ tic	5'1'3'	۵ 5 [°] 1'3'		
Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with $\Delta p = 1$ (NI/min)	Orifice size (mm)	Working ports size
Filtered and lubricated air	10 bar	-5 - +70	1020 NI/min	mm 8	G 1/4"
Pedal - Spring 3 positi	ons				
Ordering code					
224 53 (1 0 1		ann			
FUNCTION				220	
31 = Closed centres 32 = Open centres			-		
Weight gr. 1.285					
	F.	$\bigvee \prod_{j=1}^{N} \bigoplus_{j=1}^{N} \bigoplus_$		12	
Operational characteris	tic	Tana and an O	Flow rate at 6 bar		
Fluid	10 bar	-5 - +70	with Δp=1 (NI/min)	Orifice size (mm)	G 1/4"
					u .,.
Pedal 3 positions					
Ordering code		0000			
224.53.	1113	111 Carlos	and the second s		
FUNCTION 31 = Closed centres	1 and 1			220	
32 = Open centres		· · =+			
	4				8
Weinlahm d. 145					
weignt gr. 1.145	F			<u>۲</u>	
Operational characteria	°	513	0 <u>LIXTITIT</u> 513		
Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with $\Delta p = 1$ (NI/min)	Orifice size (mm)	Working ports size

1280 NI/min

mm 8

-5 - +70

G 1/4"

Series 224 - Pneumatic command

Pneumatic actuated valves 3/2 - 5/2 G1/4"



Pneumatic actuated valves 5/3 G1/4"

Series 224 - Pneumatic command

Pneumatic - I	Pneumatic					5/3
Ordering of	code					
224.53.	11.11				G1/8	
FUNCTION				t l i		
31 = Closed centre	es					
32 = Open centres				³⁰		<u>+</u>
33 = Pressured cer	ntres					_
				40		
Weight gr. 550 Minimum piloting pres	ssure 3 bar					
Operational ch	aracteristic					
- Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with $\Delta p=1$ (NI/min)	Orifice size (mm)	Working ports size	Pilot ports size
Filtered and lubricated air	10 bar	-5 - +70	1280 NI/min	mm 8	G 1/4"	G 1/8"

Valves 3/2 - 5/2 - 5/3 G1/2"



						_
Lever lateral Ø40 - 3 j	positions				5/3	
Ordering code					0,0	-
212.53.				<u>30°</u>		
FUNCTION				T AGA		
31 = Closed centres				M40x1,5		
32 = Open centres				G1/2		
	4					
				211,5		
	1			61 108	Ø6,5	
				<u> </u>		
Weight gr. 1.765		4 2	4 2			
	Ě			<u></u>		
		513	513			
Operational characteri	stic				1	_
Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with $\Delta p = 1$ (NI/min)	Orifice size (mm)	Working ports size	
Filtered and lubricated air	10 bar	-5 - +70	3000 NI/min	mm 15	G 1/2"	

Series 212 - Pneumatic command

Pneumatic actuated valves 3/2 - 5/2 G1/2"



Pneumatic actuated valves 5/3 G1/2"

Series 212 - Pneumatic command

	Pneumatic - F	Pneumatic					5/3	
	Ordering o	code						
	212.53.0.	11.11				G1/8		
	FUNCTION					ן∛ וּשָּ וּ		E
	31 = Closed centre	s						
9	32 = Open centres				6			
	33 = Pressured cer	itres						
Weig Mini	ght gr. 1650 mum piloting pres	sure 3 bar						
0	perational ch	aracteristic						
	Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with $\Delta p=1$ (NI/min)	Orifice size (mm)	Working ports size	Pilot ports size	
	Filtered and	10 bar	-5 - +70	3000 NI/min	mm 15	G 1/2"	G 1/8"	

Series 212 - Pneumatic command

Pneumatic actuated valves 3/2 - 5/2 G1/2" - Compact series



Pneumatic actuated valves 3/2 - 5/2 - 5/3 G1/2" - Compact series

Fluid

Filtered and

lubricated air

10 bar

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Pneumatic - Pneumatic Ordering code **Pneumatic - Pneumatic** 3/2 5/2 212/2.0.11.11 TYPE 32 = 3 ways G1/8 52 = 5 ways 6 99 35 6 Weight gr. 518 Minimum piloting pressure 2,5 bar Weight gr. 640 Minimum piloting pressure 2,5 bar 12 -> J- 10 14 **Operational characteristic** Max working Flow rate at 6 bar with $\Delta p=1$ (NI/min) Fluid Temperature °C Orifice size (mm) Working ports size Pilot ports size pressure (bar) Filtered and -5 - +70 3600 NI/min G 1/2" 10 bar mm 15 G 1/8" lubricated air Pneumatic - Pneumatic 5/3 Ordering code 212/2.53. .11.11 FUNCTION 31 = Closed centres Ø 32 = Open centres 33 = Pressured centres Weight gr. 684 Minimum piloting pressure 3 bar 14_M **Operational characteristic** Flow rate at 6 bar with $\Delta p=1$ (NI/min) Max working pressure (bar)

3300 NI/min

Orifice size (mm)

mm 15

Working ports size

G 1/2"

Pilot ports size

G 1/8"

Temperature °C

-5 - +70



Lever lateral - 3 posit	ions				5	/3
Ordering code						
211.53.				30°		
FUNCTION						
31 = Closed centres						
32 = Open centres					€ 10.5 × × ×	
Weight gr. 5.000	<u> </u>			<u></u>		
Operational characteri	stic					
Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with $\Delta p = 1$ (NI/min)	Orifice size (mm)	Working ports size	
Filtered and lubricated air	10 bar	-5 - +70	6500 NI/min	mm 20	G 1"	

Series 211 - Pneumatic command

Pneumatic actuated valves 2/2 - 3/2 - 5/2 G1"



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Pneumatic -	Pneumatic					5/3
Ordering	code					
211.53.	.11.11				G1/8	
FUNCTION				4		
31 = Closed cent	res					
32 = Open centre	s	Concession in the local division in the loca		=		
33 = Pressured c	entres			L		
				<u>75</u> 95	• • • • • • • • • • • • • • • • • • •	
Veight gr. 4200 /inimum piloting pre	essure 3 bar					
Operational c	haracteristic					
Fluid	Max working pressure (bar)	Temperature °C	Flow rate at 6 bar with $\Delta p = 1$ (NI/min)	Orifice size (mm)	Working ports size	Pilot ports size
Filtered and	10 bar	-5 - +70	6500 NI/min	mm 20	G 1"	G 1/8"