

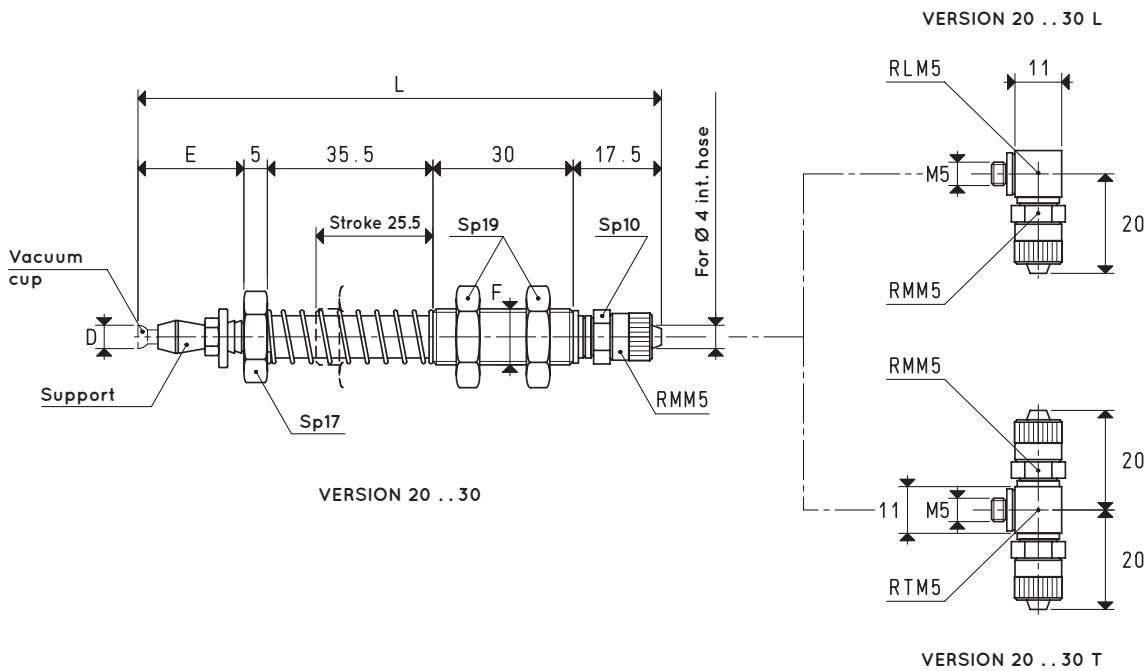
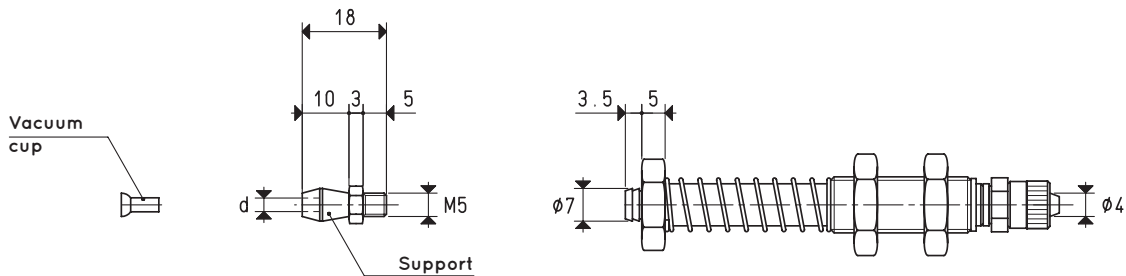
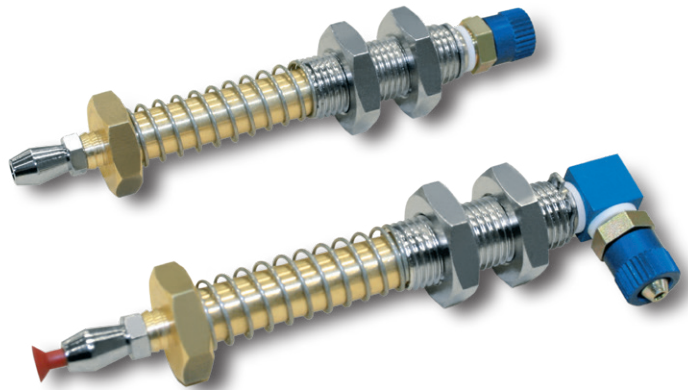


MINI VACUUM CUP HOLDERS

The main feature of the cup holders described on these pages is their reduced size, which results in a reduced weight and bulk. They allow use of even very small cups, guaranteeing, given the same diameter, the same performance as the larger series.

They are composed of:

- A brass stem for fastening the cup
- A threaded sleeve equipped with nuts, for mounting the vacuum up holder on the automation
- A spring to cushion the impact of the cup and to, at the same time, keep pressure with the load to be lifted
- A quick coupling for connection with the suction hose



VACUUM CUP HOLDERS WITH STRAIGHT QUICK COUPLER FOR PLASTIC HOSE Ø 4 X 6

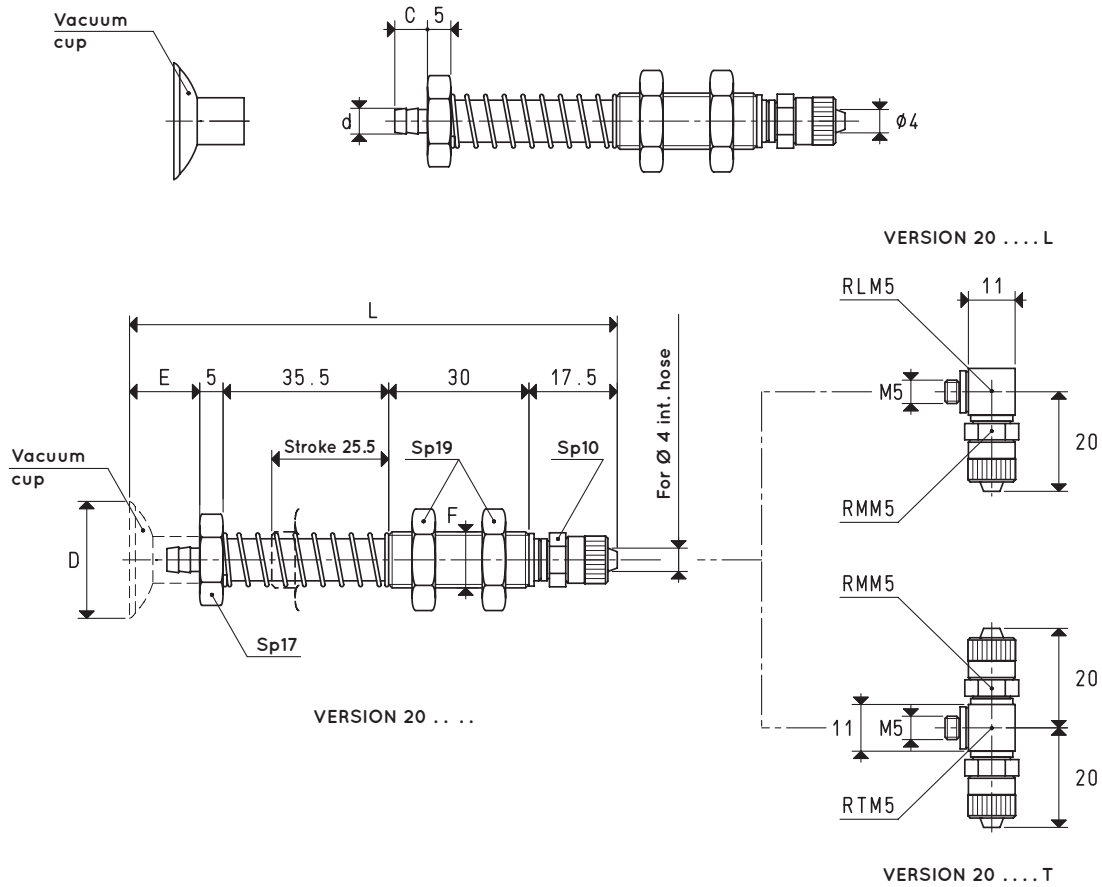
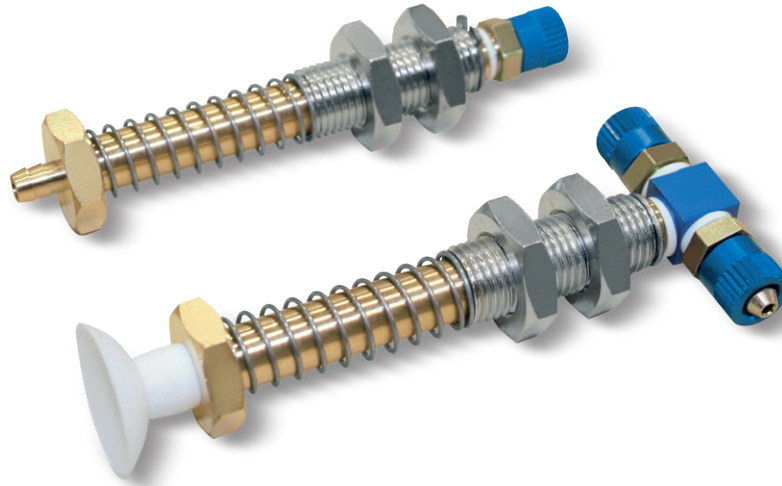
Item	Force Kg	d Ø	D Ø	E	F Ø	L	For vacuum cup item	Support included item	Weight g
20 04 30	0.03	2.90	4.0	21.0	M12 x 1.25	109.0	01 04 10	00 08 01	74
20 05 30	0.05	2.90	5.0	21.5	M12 x 1.25	109.5	01 05 10	00 08 01	74
20 06 30	0.07	2.90	6.0	21.5	M12 x 1.25	109.5	01 06 10	00 08 01	74
20 08 30	0.12	4.75	8.0	21.5	M12 x 1.25	109.5	01 08 10	00 08 02	74
20 09 30	0.15	4.75	9.0	20.5	M12 x 1.25	108.5	01 09 07	00 08 02	74

Note: The vacuum cups are not integral parts of the cup holders and, therefore, must be ordered separately.

To order vacuum cup holders with L or T fittings, add the letter L or T to the code.

Note: The force of the vacuum cups indicated in the table represents 1/3 of the value of the theoretical force calculated at a level of vacuum of -75 KPa and a factor of safety 3.

Transformation ratio: N (newton) = Kg x 9.81 (force of gravity) inch = $\frac{\text{mm}}{25.4}$; pounds = $\frac{\text{g}}{453.6} = \frac{\text{Kg}}{0.4536}$



VACUUM CUP HOLDERS WITH STRAIGHT QUICK COUPLER FOR PLASTIC HOSE Ø 4 X 6

Item	Force Kg	C	d Ø	D Ø	E	F Ø	L	For vacuum cup item	Weight g
20 10 30	0.19	7.0	5.5	10.0	11.0	M12 x 1.25	99.0	01 10 10	70.0
20 12 30	0.28	7.0	5.5	12.0	11.0	M12 x 1.25	99.0	01 12 10	70.6
20 14 15	0.38	7.5	6.5	14.0	15.0	M12 x 1.25	103.0	01 14 15	70.5
20 14 30	0.38	7.0	5.5	14.0	10.0	M12 x 1.25	98.0	01 14 10	70.4
20 15 30	0.44	7.0	5.5	15.0	12.0	M12 x 1.25	100.0	01 15 10	70.7
20 17 30	0.60	7.0	5.5	17.0	11.0	M12 x 1.25	99.0	01 17 12	70.7
20 18 12	0.63	7.5	6.5	18.0	10.0	M12 x 1.25	98.0	01 18 12	70.8
20 18 30	0.63	7.0	5.5	18.0	12.0	M12 x 1.25	100.0	01 18 10	70.7
20 20 30	0.78	7.0	5.5	20.0	12.0	M12 x 1.25	100.0	01 20 10	70.8
20 22 30	0.95	7.0	5.5	22.0	13.0	M12 x 1.25	101.0	01 22 10	71.2

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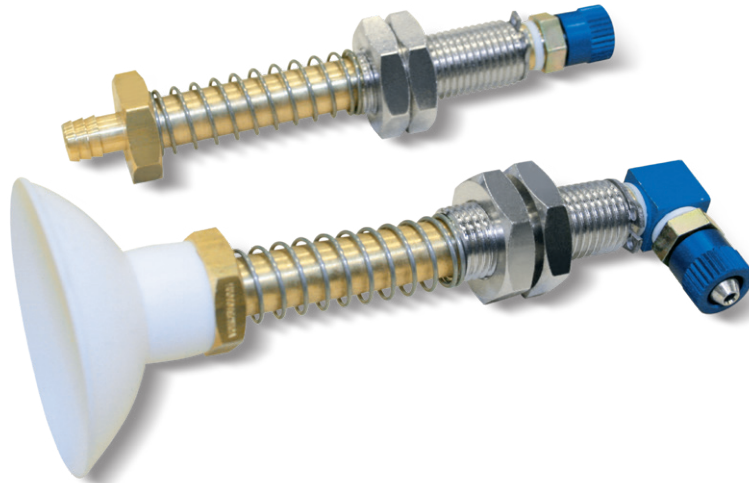
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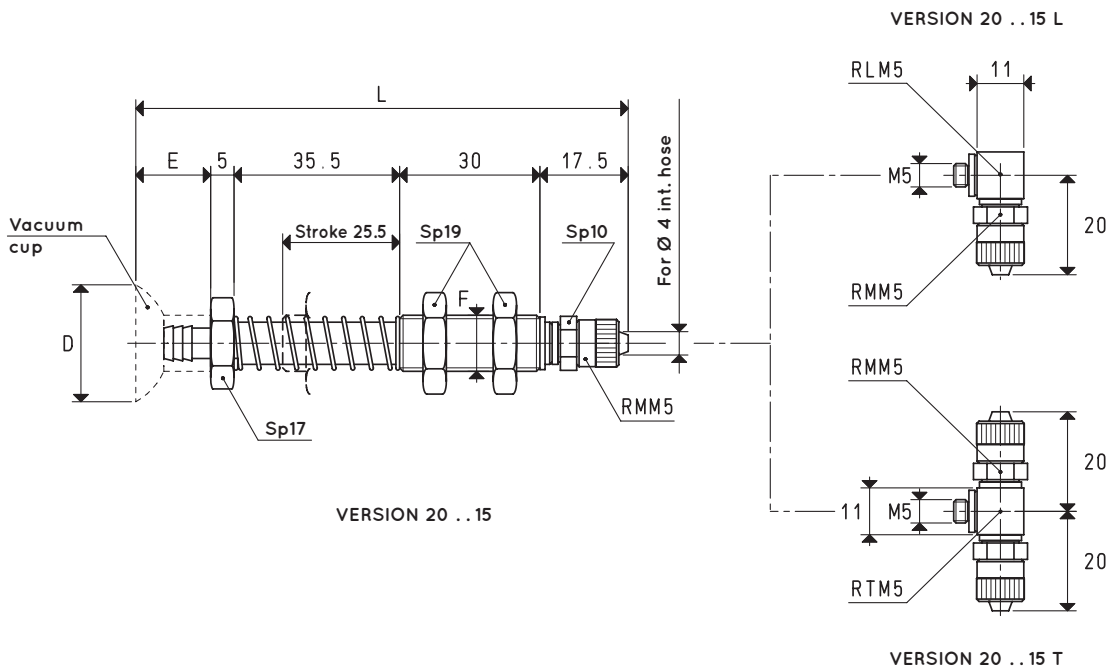
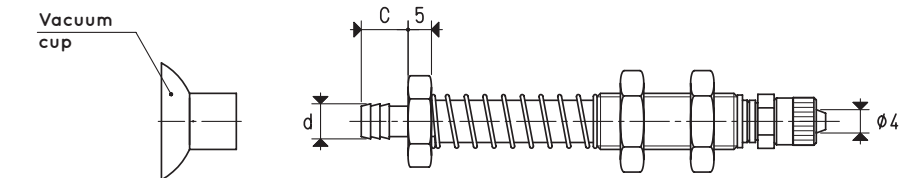


MINI VACUUM CUP HOLDERS

3D drawings are available on vuototecnica.net



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VACUUM CUP HOLDERS WITH STRAIGHT QUICK COUPLER FOR PLASTIC HOSE Ø 4 X 6

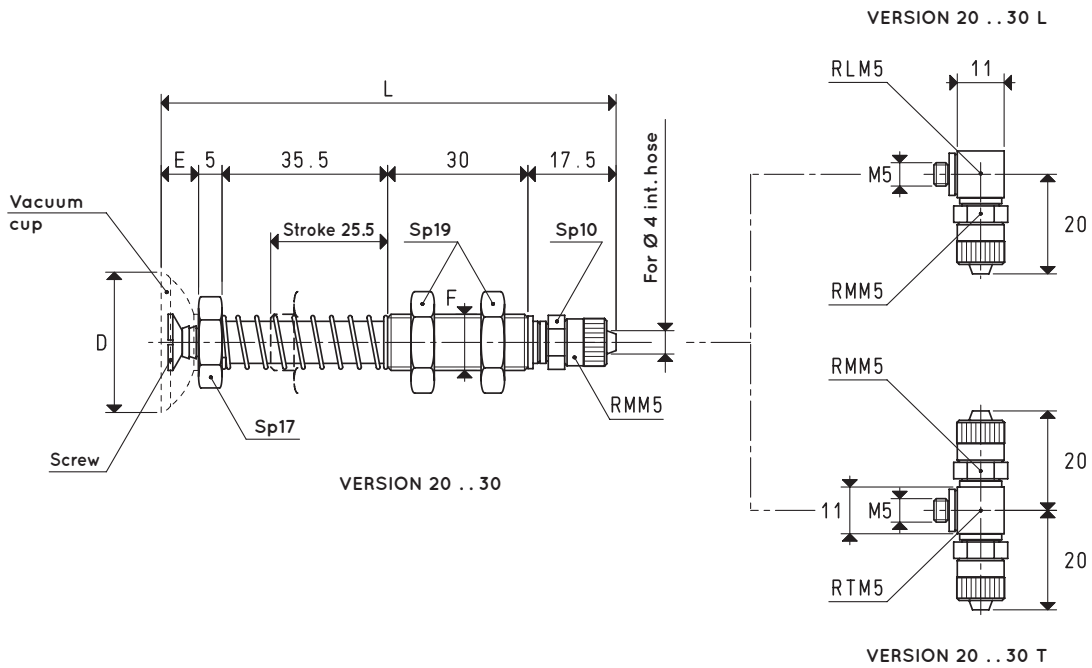
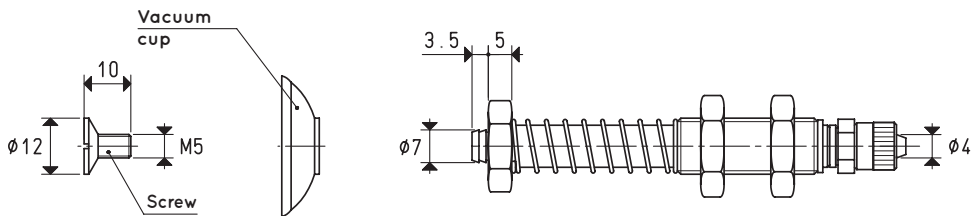
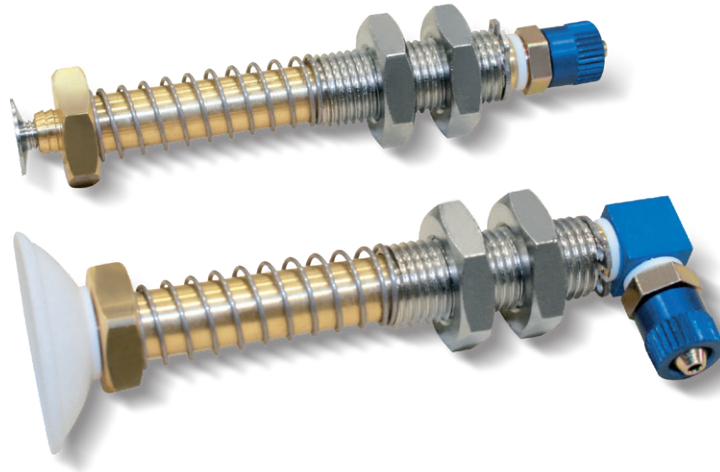
Item	Force Kg	C	d Ø	D Ø	E	F Ø	L	For vacuum cup item	Weight g
20 25 15	1.23	10	7.5	25	16	M12 x 1.25	104	01 25 15	76.0
20 30 15	1.76	10	7.5	30	17	M12 x 1.25	105	01 30 15	76.7
20 35 15	2.40	10	12.0	35	16	M12 x 1.25	104	01 35 15	76.6
20 40 15	3.14	10	12.0	40	18	M12 x 1.25	106	01 40 15	77.1
20 45 15	3.98	10	12.0	45	23	M12 x 1.25	111	01 45 15	80.6

Note: The vacuum cups are not integral parts of the cup holders and, therefore, must be ordered separately.

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Note: The force of the vacuum cups indicated in the table represents 1/3 of the value of the theoretical force calculated at a level of vacuum of -75 KPa and a factor of safety 3.

Transformation ratio: N (newton) = Kg x 9.81 (force of gravity) inch = $\frac{\text{mm}}{25.4}$; pounds = $\frac{\text{g}}{453.6} = \frac{\text{Kg}}{0.4536}$



VACUUM CUP HOLDERS WITH STRAIGHT QUICK COUPLER FOR PLASTIC HOSE Ø 4 X 6

Item	Force Kg	D Ø	E	F Ø	L	For vacuum cup item	Screw included item	Weight g
20 25 30	1.23	25.0	8	M12 x 1.25	96	01 25 10	00 20 12	75.2
20 30 30	1.76	30.0	8	M12 x 1.25	96	01 30 10	00 20 12	75.9
20 35 30	2.40	35.0	8	M12 x 1.25	96	01 35 10	00 20 12	76.4

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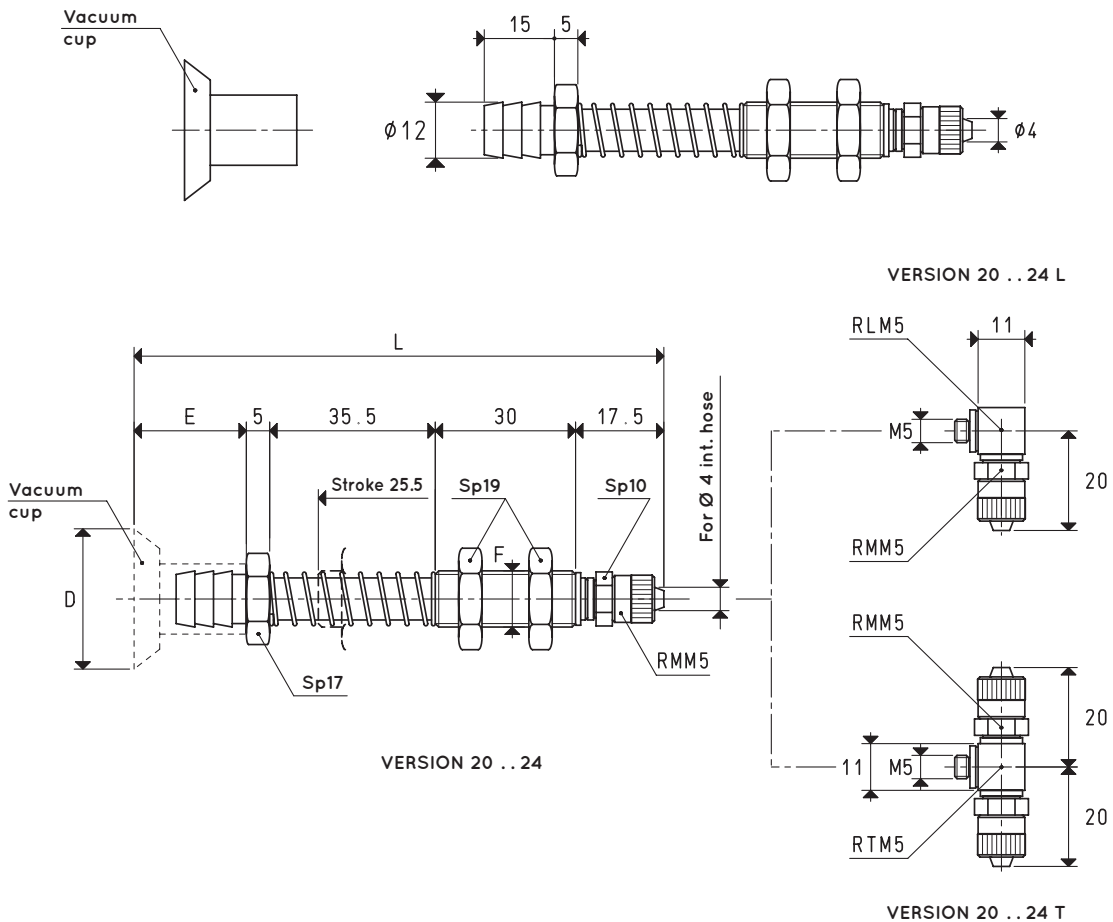
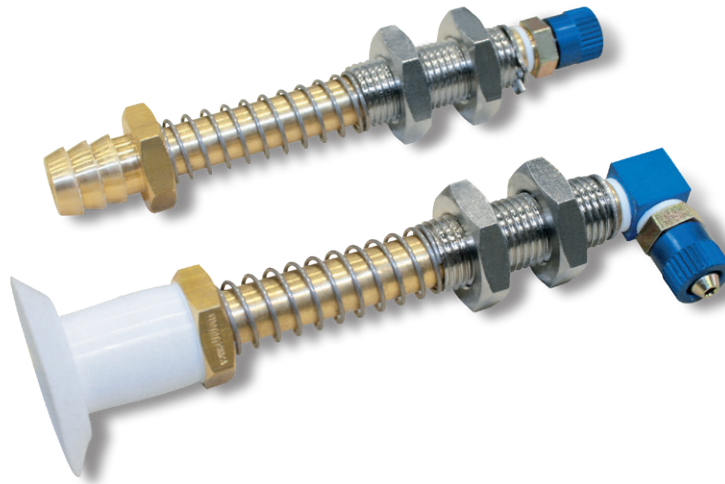
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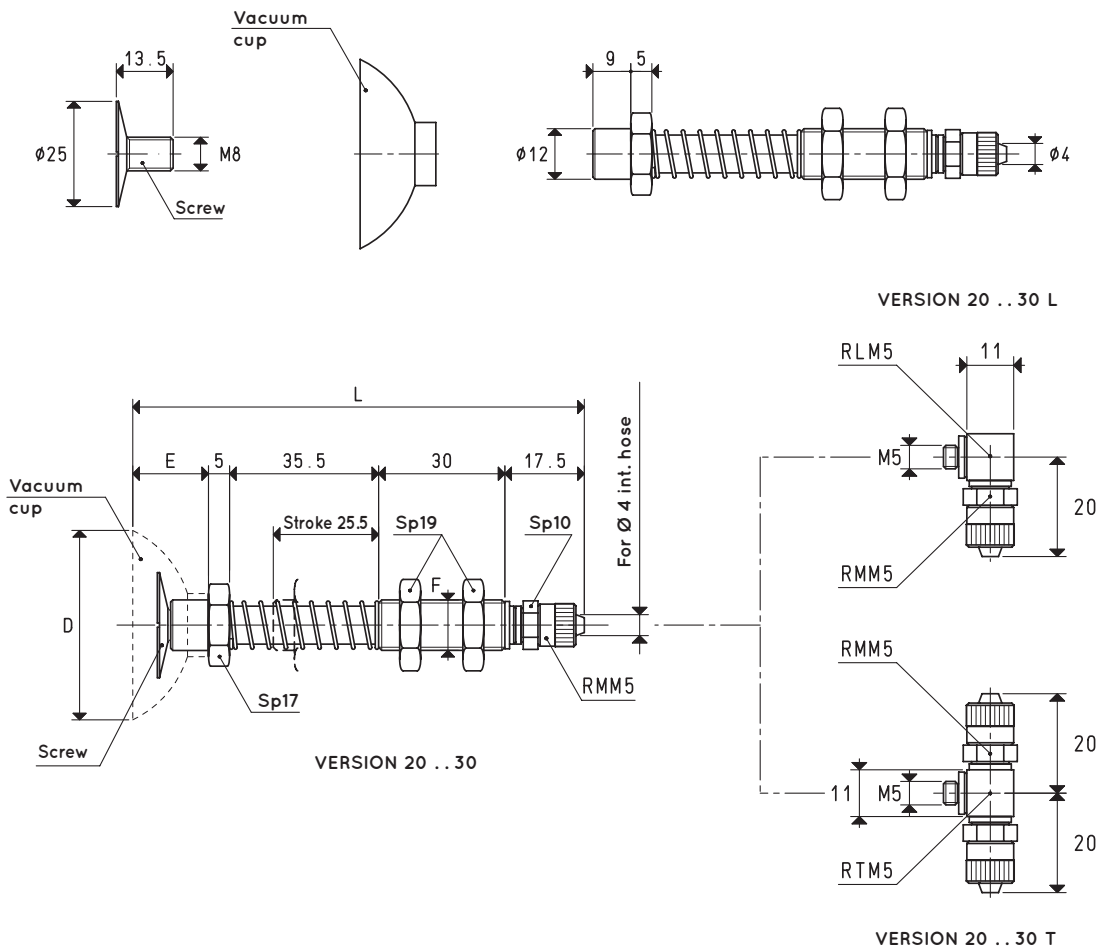
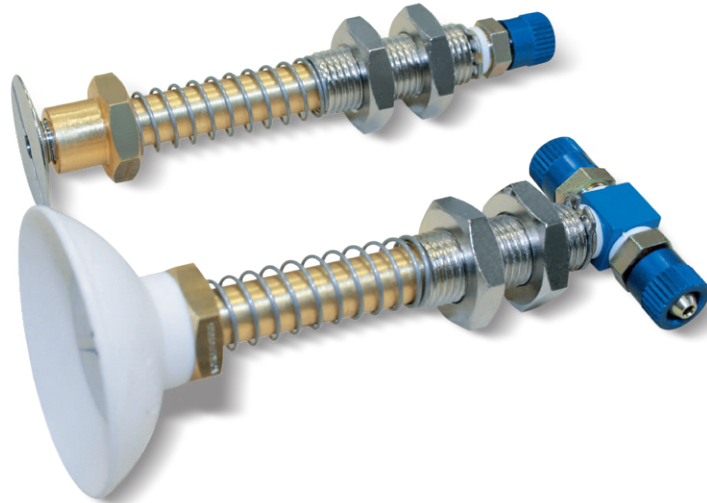
Item	Force Kg	D Ø	E	F Ø	L	For vacuum cup item	Weight g
20 27 24	1.43	27.0	24	M12 x 1.25	112	01 27 24	76.8
20 30 24	1.76	30.0	24	M12 x 1.25	112	01 30 24	76.9

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VACUUM CUP HOLDERS WITH STRAIGHT QUICK COUPLER FOR PLASTIC HOSE Ø 4 X 6

Item	Force Kg	D Ø	E	F Ø	L	For vacuum cup item	Screw included item	Weight g
20 45 30	3.98	45	18	M12 x 1.25	106	01 45 10	00 20 13	80.7
20 60 30	7.06	60	22	M12 x 1.25	110	01 60 10	00 20 13	88.9

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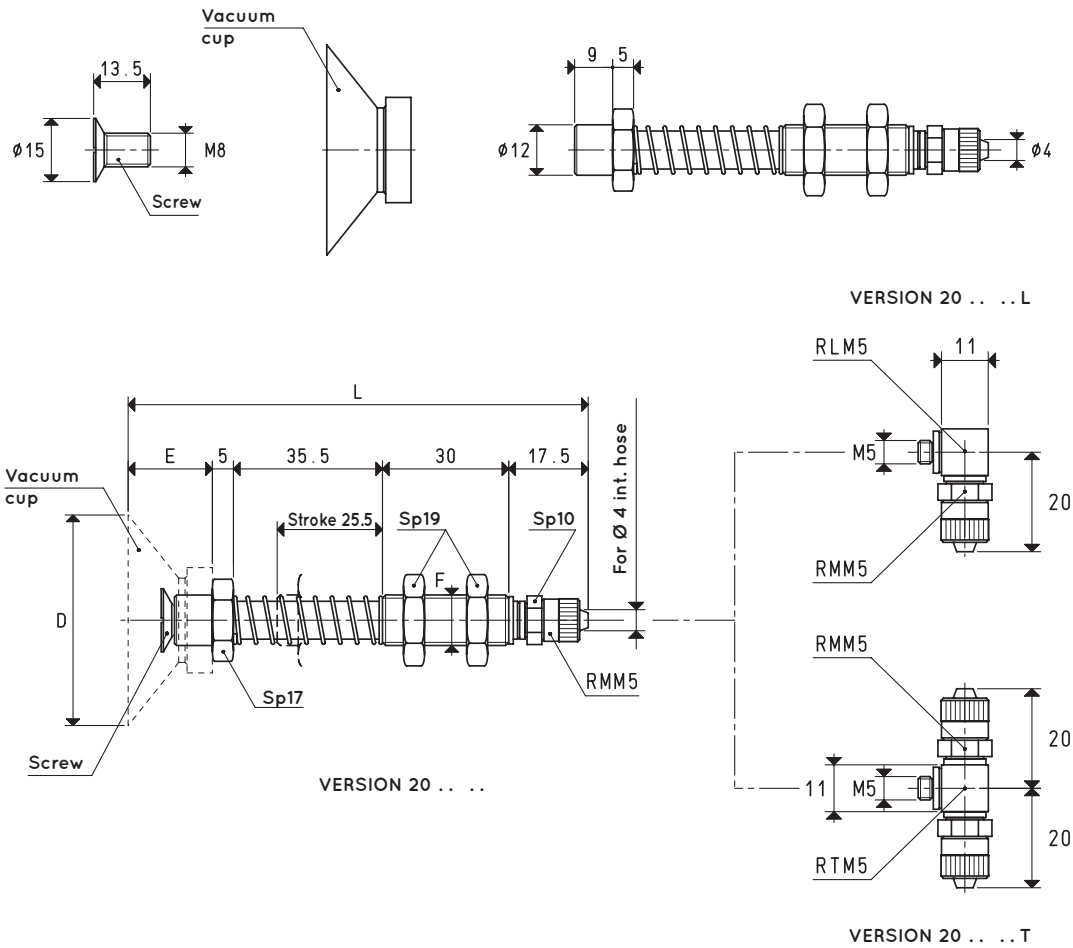
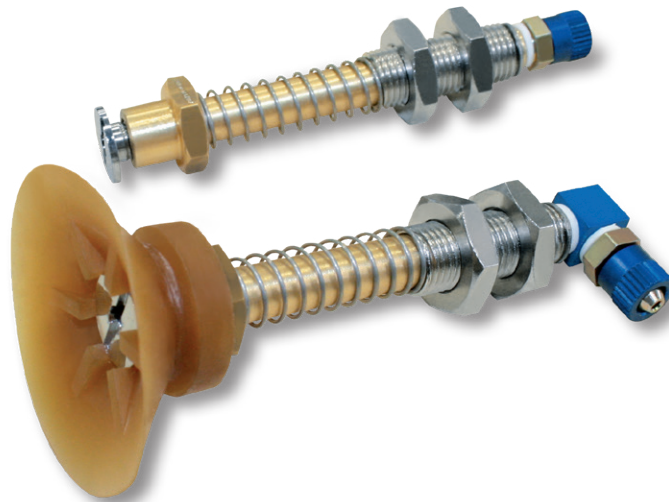
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VACUUM CUP HOLDERS WITH STRAIGHT QUICK COUPLER FOR PLASTIC HOSE Ø 4 X 6

Item	Force Kg	D Ø	E	F Ø	L	For vacuum cup item	Screw included item	Weight g
20 50 20	4.90	50	20	M12 x 1.25	108	01 50 20	00 20 14	82.0
20 65 28	8.20	65	28	M12 x 1.25	116	01 65 28	00 20 14	89.7

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