## MINI VACUUM CUP HOLDERS WITH PLUNGER VALVE WITH NO SPRINGING

They have the same function as the mini vacuum cup holders with plunger valve but, for further bulk reduction, the cushioning spring, the threaded pipe with nuts for fixing to the automation and the quick coupler have been removed. This type of cup holder is to be directly assembled to the vacuum manifold.

To allow quick assembly, its end is provided with a threaded male shank.



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| Item     | <b>Force</b><br>Kg | В   | C   | D<br>Ø | E  | F<br>Ø | L  | М | For vacuum cup<br>item | <b>Weight</b><br>g |
|----------|--------------------|-----|-----|--------|----|--------|----|---|------------------------|--------------------|
| 20 12 61 | 0.28               | 4.5 | 8.5 | 12     | 11 | G1/8"  | 43 | 2 | 01 12 10               | 24.6               |
| 20 15 61 | 0.44               | 4.5 | 8.5 | 15     | 12 | G1/8"  | 44 | 1 | 01 15 10               | 24.7               |
| 20 18 61 | 0.63               | 4.5 | 8.5 | 18     | 12 | G1/8"  | 44 | 1 | 01 18 10               | 24.7               |

Note: The vacuum cups are not integral parts of the cup holders and, therefore, must be ordered separately.



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| ltem     | Force<br>Kg | В   | C   | D<br>Ø | E  | F<br>Ø | L  | М | For vacuum cup<br>item | <b>Weight</b><br>g |
|----------|-------------|-----|-----|--------|----|--------|----|---|------------------------|--------------------|
| 20 20 61 | 0.78        | 5.5 | 8.5 | 20     | 12 | G1/8"  | 44 | 2 | 01 20 10               | 26.8               |
| 20 22 61 | 0.95        | 5.5 | 8.5 | 22     | 13 | G1/8"  | 45 | 1 | 01 22 10               | 27.2               |

Note: The vacuum cups are not integral parts of the cup holders and, therefore, must be ordered separately.



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| ltem     | Force<br>Kg | В | C  | <b>D</b><br>Ø | E  | <b>F</b><br>Ø | L  | For vacuum cup<br>item | <b>Weight</b><br>g |
|----------|-------------|---|----|---------------|----|---------------|----|------------------------|--------------------|
| 20 25 61 | 1.23        | 6 | 11 | 25            | 16 | G1/8"         | 48 | 01 25 15               | 26                 |

Note: The vacuum cups are not integral parts of the cup holders and, therefore, must be ordered separately.

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| Item     | Force<br>Kg | В | C  | <b>D</b><br>Ø | E  | <b>F</b><br>Ø | L  | For vacuum cup<br>item | <b>Weight</b><br>g |
|----------|-------------|---|----|---------------|----|---------------|----|------------------------|--------------------|
| 20 30 61 | 1.76        | 7 | 11 | 30            | 17 | G1/8"         | 49 | 01 30 15               | 28.6               |

Note: The vacuum cups are not integral parts of the cup holders and, therefore, must be ordered separately.

Note: The force of the vacuum cups indicated in the table represents 1/3 of the value of the theoretical force calculated at a level of vacuum of -75 KPa and a factor of safety 3. Transformation ratio: N (newton) = Kg x 9.81 (force of gravity) inch =  $\frac{mm}{25.4}$ ; pounds =  $\frac{g}{453.6}$  =  $\frac{Kg}{0.4536}$ 

2.38



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| Item     | <b>Force</b><br>Kg | В | C  | D<br>Ø | E  | F<br>Ø | L  | М | For vacuum cup<br>item | <b>Weight</b><br>g |
|----------|--------------------|---|----|--------|----|--------|----|---|------------------------|--------------------|
| 20 35 61 | 2.40               | 7 | 11 | 35     | 16 | G1/8"  | 48 | 2 | 01 35 15               | 34.6               |
| 20 40 61 | 3.14               | 7 | 11 | 40     | 18 | G1/8"  | 50 | 0 | 01 40 15               | 35.1               |

Note: The vacuum cups are not integral parts of the cup holders and, therefore, must be ordered separately.